JSC "SOLIGORSK INSTITUTE OF RESOURCE SAVING PROBLEMS WITH PILOT PRODUCTION"







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- development of mining handling equipment;
- development of mining heading, purification and drilling equipment, powered support;
- development of technological mining and processing equipment;
- development of reliability and durability improvement methods of machine parts and units working in abrasive chemically active environments of mining and processing companies;
 - development of equipment for overload and stocking of bulk materials;
- development of control systems of conveyor transport, mining machines, equipment for processing of mineral resources;
- improvement of escalator equipment characteristics, development of modern methods of designing and manufacturing of escalators and travelators;
 - development of composite and heat and sound insulating materials;
- publication of scientific and technical journal "Mining Mechanical Engineering and Machinebuilding", monographs, collection of articles, reports of scientific and technical conferences;
 - participation in organization and carrying of scientific and technical conferences;
- improvement of production practice and safety improvement of mining on Starobin potash salt deposit.



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- handling equipment:
 - belt conveyors;
 - chain-and-flight conveyors;
 - specialized chain-and-flight conveyors;
 - screw conveyors;
 - bucket elevators;
 - mine skips;
 - hoisting pulleys;
- suspension gears;
- counterweights;
- cages;
- scraper reclaimers;
- winches for replacement of conductors;
- winding machines;
- cager mucking machines .
- cutter-loaders:

- cutter loaders for medium thickness seams;

- cutter loaders for low seams;
- cutting units and tool;
- cable layers (track chains).
- heading equipment:
 - tunneling machines with rotor;
 - tunneling selective heading machines;
 - heading-and -winning machines;
 - spare parts for tunneling machines;

- equipment for track side of mining machines.

- drilling equipment:
 - drill rigs;
 - workover rigs;
- bases for drilling units of the type
- "Uralmash 3D-67".

• equipment for complexes of bulk material overload:

- unload stations of bulk materials from

mineral wagons, hopper cars, grain wagons;

- warehouse complexes for bulk materials;

- offshore and river complexes of bulk materials overload (loading, unloading of wagons and loading into vessels).

- mineral-processing equipment:
 - mixers;
 - settler-thickeners;
 - crushers;
 - feeders;
 - roller pressers;
 - rotor-solvents;
 - rod and ball mills;
 - vacuum filters.
- equipment for underground:
 - escalators;
 - passenger conveyors (travelators)
- equipment of mining automatics:
 - pneumatic drives of actuators
- automatic monitor and control systems based on microprocessor technology;
 - electrical devices for mining equipment.

• composite and heat and sound insulating materials for vehicles.



The walking excavating machine WEM is designed for digging soil both below and above the natural surface of the ground with the hardness from I to IV category inclusive in the overburden mining production of non-transport circuit with ore laying in worked-out area or on the board of mine face.

The machine can be used in open-cuts in the coal industry, ferrous and nonferrous metallurgy, building materials industry, as well as in the construction of irrigative systems canals and various hydraulic structures.

Low-level pressure ratings on the soil during operation and movement combined with high maneuverability allow the use of machine for the work on soft soils and in space-limited environment.

The distinctive feature of machine electric equipment in comparison with other commercial produced similar excavating machines is the use of asynchronous electric motors with squirrel-cage rotors, which speed control is carried out by means of modular frequency converter with DC common link.



WALKING EXCAVATING MACHINE (DRAGLINE)





Specifications			
Machine type	WEM-6,5/45	WEM-11/70	
Machine travel	walking	walking	
Bucket capacity in the development and transportation of soil from I to IV hardness category inclusive, m ²	$6,5 \pm 0,1$	11	
Boom length, m	45	70	
Angle of boom to horizontal, deg.	25 35	30	
Allowable slope during operation, deg.	max 2°	max 2°	
Travel speed during walking, m/s (km/s)	0,133 (0,48)	0,056 (0,2)	
Maximum allowable suspended load, kN	167	304	
Power equipment	electrical	electrical	
Control of main drives	electrical	electrical	
Input current: voltage, V; frequency, Hz	6000/50	6000/50	
Value of equivalent current, consumed during operation, A	60	100	
Value of average capacity, consumed during operation, kW	500	800	



Road heading machine KRP-3-660/1140 is designed for driving of mine workings of the arched form with the cross-section of 8,9 m² and the inclination of $\pm 15^{\circ}$ on saliferous rocks with cutting resistance up to 450 N/mm, as well as for extraction. These machines perform mined rock breaking, unloading it from the mine face and loading into vehicles installed behind the machine.

Road heading machine KRP-3-660/1140 is a continuation of the PKS-8 combine series.



ROAD HEADING MACHINE

Specifications		
Output during driving, m/min 0,28		
Output during extraction, t/min	4,7	
Working dimensions:		
- section area, m ²	8±0,1	
- height, m	3±0,1	
- width, m	3±0,1	
- working form of section	arched	
- min radius of corner of drive working, m	25	
Angle of hade of the working, deg., up to	±15	
Turning speed of miner's unit:		
- centre cross, min ⁻¹	7,05	
- drilling tool, min ⁻¹	13,3	
- banquette milling cutters, min ⁻¹	21	
- detachable drums, min -1	42,2	
Maximum working pressure in the hydraulic system, MPa	10	
Dimensional specifications, mm	9200×2850×3000	
Conveyor type	belt conveyor	
Feeder type	crawler-tracked	
Belt width, mm	1000	
Belt speed, m/s	1,28	
Voltage of electrical equipment, V	660/1140	
Electric motor power:		
- total power, kW	368,5	
- miner's unit power, kW	2x110	
- power of oil pumps and banquette milling cutters, kW	110	
- conveyor, kW	15	
- fan, kW	2×11	
- fill unit, kW	1,5	
Output of pumps, l/min	444	
Dust suppression:		
- number of fans, pcs.	2	
- capacity of fans, m ³ /s	1,16 2,33	
Weight, t	58,8	



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HEADING-AND-WINNING MACHINES



The heading-and-winning machines KPO-8,5 and KPO-10,5 are designed for development mining: tunneling, and as well as ore extraction by method of chamber mining.

In operation the machines produce: mine face destruction, mucking, loading of the broken muck into the reloading bunker or into the shuttle car. Moreover, these machines perform drilling of blast holes.



HEADING-AND-WINNING MACHINES

Specifications			
Machine version	KPO-8,5	KPO-10,5	
Technical capacity during cutting resistance Ap=450 N/mm	4	5	
(450 kgf/cm ²), t/min	4	5	
Working form of section	oval and arched form		
Working dimensions:			
- section area, m ²	7,7; 8,2; 8,7	9,4; 10,5	
- height, m	2,1; 2,2; 2,3	2,4; 2,6	
Actuating element, type	planeta	ry, disc	
- number of cutter wheels	4	4	
- plate diameter on picks	10	40	
- turning speed of cutter wheels, r/min	41	,6	
- pick type	PK	S-1	
- turning speed of actuating element, r/min	4,	83	
Banquette unit, type	auger	r-type	
- pick type	D6	.22	
- central screw diameter, mm	60	00	
- turning speed of central screw, r/min	40),2	
- side cutters diameter on picks, mm	1000		
- turning speed of side cutters, r/min	23	3,2	
Stripping machine, type	drum-type		
- drum diameter on picks, mm	50	00	
- turning speed, r/min	35,5		
- pick type	D6.22		
Boring machine			
- drive type	hydraulic motor		
- drill diameter, mm	42		
- spindle travel, mm, max	1100 1400		
Bogie, type	crawler	-tracked	
- length of ground contacting area of track, mm	3220		
- distance between axes of chain tracks, mm	1900		
- max machine speed during movement, m/min	3,3		
Dust suppression:			
- fan type	axifugal		
- number of fans	1		
- fan capacity, m ³ /s	2-2,6	2,66-3,33	
Electrical equipment:			
- voltage, V	660/1140		
- version	explosion-proof		
- total power of electric motors, kW	518	526	
Basic dimensions, mm, max:			
- length	12500		
- width on banquette milling cutters	3900	4100	
Weight t max	1 70	1 71	















The machine is designed for mechanization of breaking processes and loading the mined rock during driving and maintenance of (previously passed) horizontal and inclined workings of arched, trapezoidal and rectangular forms with the cross-section from 7,5 m² to 27 m² during driving with the inclination of $\pm 15^{\circ}$, as well as for cutting in workings of box holes, chambers and niches.

Specifications					
Machine version	KID-220	KID-220M	KID-220M-01	KID-220M-02	KID-220MP
Machine output, t/min. min.			1,65		
Cutting resistance of saliferous rocks, N/mm			450		
Working dimensions:					
- height, m, max			4,84		
- width, m, max			7,27		
- working form		arche	ed, rectangular, tra	pezoidal	
- working angle of hade, deg., max			±15	-	
Dimensional specifications, mm, max:					
- height	2650		2440		2200
- width			2800		
- shoe width			2500		
- length	11650	12270	11870	115	00
Actuating element			sweptback, telesco	opic	
Type of picks			D-6.22, PKS-1		
Travel of telescope actuating element, mm			630		
Descending of actuating element below ground			250		
level, min., mm			230		
Turning speed of jackbit, min ⁻¹			77,7		
Feeder:					
- type	swiveling, lifting with gathering double arms				
- feeder's turn to the right, deg.			24		
- feeder's turn to the left, deg.			18		
- descending below ground level, mm, min.	150		100		
- feeder's with without expanders, mm			1800		
- feeder's with expanders, mm			2800		
Conveyor:					
- type		scra	aping, raising and	turning	
- horizontal turn, deg.			±35		
- vertical raising, deg.			15		
- rise height of conveyor jib, mm	1760	1975	1875	18	10
Bogie:			1 1 1'		
- drive travel speed, m/min:			hydraulic		
- working	2,5				
- maneuvering	5				
- clearance, mm	340 300			2.12	
Output of pumps, I/min.	315		205		243
Voltage of electrical equipment, V	660/1140				
- total motor capacity, kW	228,5		239,5		
Fan capacity, m ³ /s	3,65		1,16-2,33		
Maximum pressure rating in hydraulic system, MPa	10 20				
Weight, t, max.			50		

The machine is designed for mechanization of breaking processes and loading the mined rock during driving and maintenance of (previously passed) horizontal and inclined workings of arched, trapezoidal and rectangular forms with the cross-section from $7,5m^2$ to $27m^2$ during driving with the inclination of $\pm 15^\circ$, as well as for cutting in workings of box holes, chambers and niches. The distinctive feature of the series KID-220 and KID-220M2 is the sweptback telescopic actuating element with double cross-cutting crown.

Specifications			
Machine version	KID-220M2		
Machine output, t/min, min.	3		
Cutting resistance of saliferous rocks, N/mm	450		
Working dimensions:			
- height, m, max	5,04		
- width, m, max	8,41		
- working form	arched, rectangular, trapezoidal		
- working angle of hade, deg., max	±15		
Dimensional specifications, mm, max:			
- height	3000		
- width	2800		
- shoe width	2500		
- length	12000		
Actuating element	sweptback, telescopic with double		
	cross-cutting crown		
Type of picks	PTE-10,5; PKS-1		
Travel of telescope actual element, mm	630		
Descending of actuating element below ground level, min.,	350		
mm	350		
Turning speed of jackbit, min ⁻¹	65		
Feeder:			
- type	swiveling, lifting with gathering double arms		
- feeder's turn to the right, deg.	24		
- feeder's turn to the left, deg.	18		
- descending below ground level, mm, min.	100		
- feeder's width without expanders, mm	1800		
- feeder's width with expanders, mm	2800		
Conveyor:			
- type	scraping, raising and turning		
- horizontal turn, deg.	±35		
- vertical raising, deg.	15		
- rise height of conveyor jib, mm	1875		
Bogie:			
- drive	hydraulic		
Travel speed, m/min:			
- working	2,5		
- maneuvering	5		
- clearance, mm	300		
Output of pumps, 1/min.	243		
Voltage of electrical equipment, V	660/1140		
- total motor capacity, kW	286,05		
Fan capacity, m ³ /s	1,9-3		
Maximum pressure rating in hydraulic system, MPa	20		
Weight, t, max.	50		

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The machine is designed for cutting of compensation slots at any angle on perimeter of horizontal and inclined up to $\pm 15^{\circ}$ workings with the height of 2,6-3,0 m ventilated with the first-of-the-air with cutting resistance up to Ap=450N/mm.

This machine is designed for operation in macroclimatic areas with moderate climate and is manufactured in accordance with GOST 15150-69, version Y, category 5 for ambient temperature range from +5 to $+35^{\circ}$ C.

Specifications			
Technical capacity during cutting resistance Ap=450 N/mm min, rm/min	1,5		
Actuating element type	chain jib		
Slot depth, m	max 1,2		
Slot width, mm	140		
Type of picks	3H3		
Chain speed, m/s	5,2		
Bogie: - type - length of ground contacting area of track, mm - track center distance, mm - track width, mm - max machine speed during movement min, m/min - feed control Gross installed motor power, kW including actuating element kW	crawler-tracked 2300 1500 400 5 stepless 103 55		
Operating voltage, V	660/1400		
Dimensional specifications, mm, max: - height, mm - width, mm - height, mm	9510 2480 2380		
weight, t	25		

The shearer loaders SL-300/400 are designed for the layers extraction of average and high power according to the shuttle and unilateral operational schemes. Layer extraction is carried out by one or two cutting units, along with this the front forms the roof excavating the layer on the full gage of the cutting unit, and the rearward forms the bottom. Both cutting units are fitted with protective shields.

The machine is equipped with feeding direct current motors, on-board computer, radio control system

Specifications		
Minimum extraction height, m	2-2,6	
Maximum traction force, kN	550	
Shunt intake velocity, m/min	0-12	
Turning number of big worn auger, r/min	48	
Handle gear ratio with cutting unit 1400 mm, mm	29,96	
Depth of soil undercut with cutting unit 1400 mm, mm	190	
Width of cutting unit, mm	830	
Shearer loader length of worn auger axes, mm	11350	
Body length of the shearer loader, mm	6700	
Body height of the shearer loader, mm	1788	
Weight of ganging arm, kg	3700	
Weight of the shearer loader, t	45	

and head-lamps for the cutting units illumination. Cutting electric motors are integrated directly into ranging arms.

Some machine nodes are joined into a single body with roof bolts which are tightened during machine assembly with a special hydraulic device. The machine is equipped with a local radio control system, and also has the ability to work with the remote control of wire guidance of certain length.

Shearer loader SL-300/400 is equipped with dust exhaustion system.

Powered roof supports belong to the mechanized complexes and designed for roof support, advancing of the face conveyor and security protection of the maintenance personnel – for personal safety.

Working in complex the supports can be equipped with monitoring system of loading of support sections of type MOPS, loud-speaking communication set and as well as with lamps in explosion-proof version.

Specifications			
Support type	KMS-09/15,5	KMS-16/24	
Support height in stowed position, m	0,9	1,6	
Open height, m	1,55	2,4	
Support setting increment, m	2,0	2,0	
Advance increment, m	0,8	0,8	
Tilt angle, deg.	6	6	
Hydraulic props safety valves setting, MPa	48	48	
Rated resistance of hydraulic prop, kN: - under pressure of 25 MPa - under pressure of 48 MPa	866 1662	866 1662	
Number of prop stays in roof support unit, pcs.	2	2	
Shifting reinforcement under pressure of 25 MPa, kN, min: - support unit - flight	157 282	282 157	
Supply pressure, MPa	25	25	
Unit weight, kg	6850	7317	

Single chain face conveyors KS300 with the flight width of 732 mm and double face chain conveyors KS300 with the flight width of 832 mm are designed for transportation of the freed ore from the face and transshipment it on the gate conveyor and also for shearer displacement along the face.

Gate conveyors KS-310 (straight) and KS-310-01 (with the left and right side curved drive) are designed for transportation of the freed ore from the face conveyor to the belt conveyor.

Specifications					
Conveyor type	KS300 single chain conveyor	KS300 double chain conveyor	KS-310, KS-310-01		
Conveyor capacity, t/h	600	700	600 (700)		
Conveyor length, m, max	280	300	94 (95,5)		
Profile of pan flight	E74V	E74V	E74V		
Pan dimension, mm	1500×732×225	1500×832×225	1500×732×225		
Traction mechanism	30x108 or 34x126 (single chain)	30x108 or 34x126 (double chain)	30x108 (single chain)		
Chain travel speed, m/s	1,0	1,0	1,0		
Chain position		central			
Power of motors, kW	2×160*, 3×160*,	4×160, 2×250	2×132		
Hydraulic couplings	Voith 562* Voith 650*	Voith 562* Voith 650*	Voith 487*		
Position of drives towards conveyor pan	parallel and pe	parallel			
Pan width with side walls, mm	732	832	732		
*- depending on conveyor length					

MOBILE OIL PUMP STATION

Specifications				
Motor:				
- type	D-243			
- nominal output, kW	59,6			
- number of fuel tanks, pcs.	2			
- refill capacity of fuel tanks, dm ³ , min	127			
- fuel rate at nominal output mode,				
g/kW×h, max	226			
Hydraulic system:				
- pump type	310.3.112.04.06			
- number of pumps, pcs.	2			
- nominal displacement volume, cm ³	112			
- outlet pressure, MPa, max	8			
Electric batteries:				
- nominal voltage, V	12			
- number of electric battery, pcs.	1			
Bogie type	sliding			
Dimensional specifications, mm, max:				
- length	3250			
- width	1410			
- height	1570			
Minimum road clearance, mm	70			
Weight (operating), kg, max	5000			

Oil pump station MS-2 is designed for self-contained power supply hydraulic system of all types of mining machines and other equipment during track side through horizontal and inclined (max 15°) workings, ventilated with fresh air through mine ventilating pressure drop.

It is also possible to use oil station with other devices that need power supply for hydraulic system operation provided with this machine.

Application of oil station includes workings of mines in which the fresh air is conducted in amount providing concentration reduction of harmful compo-

nents of mine air exhaust to sanitary standards but not less than 5 m3/min at 0,74 kW of engine power rating.

The application of oil station MS-2 with road heading machine with rotary cutting head PKK-3-660/1140

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Cable layer is designed for allocation and protection of electrical cables and hydraulic hoses that feed the cutter loaders SL-500C, SL-300HE, ESA-150L, and protection it from deformation and excessive bending.

Cable layer is supplied by segments of 1250mm.

Cable layer overall length of supply is 160 meters.

	specifications						
Туре	150×122	162×122	204×142	Mк-VII	S2000		
A, mm	108	162	160	107	128		
A _o mm	150	204	204	149	172		
B, mm	76	76	204	84	118		
B _o , mm	122	122	142	116	164		
R ₆ , mm	61	61	61	60	61		
R _M , mm	40	40	40	40	40		
L, mm	125	125	120	103	158		
M, mm	50	50	50	40	50		

A

TELESCOPIC BELT CONVEYOR

the rock mass transportation from periodically moving hydraulic complex of the ore extraction to the panel belt. In addition the length of telescopic conveyor is reduced to 80 m without belt cutting.

Specifications				
Conveyor type	KLT-1000			
Conveyor capacity, t/h	650			
Belt travel speed, m/s	2,6			
Maximum conveyor length, m	800			
Belt width, mm	1000			
Drive power, kW	2×75			
Angle of hade, deg.	-3 +6			
Belt storage capacity, m	160			
Telescoping, m	80			

BELT CONVEYORS

Belt conveyors are designed for the rock mass transportation along straight panel workings with angle of hade from -3 to +6 degrees.

During operation the conveyor receives transported material from the previous belt conveyor (or armored gate conveyor), transports it to the panel and overloads the material on the next panel belt conveyor or main belt.

Belt conveyors can be used as a part of hydraulic complex.

Specifications							
Conveyor type	KL-600, KL-600M	KLSH1-1000	KLSH2-1000	MKL2-1200			
Conveyor capacity, t/h	650	650	800	1500			
Belt travel speed, m/s	2,0 3,15	2,6	3,15	3,15			
Maximum conveyor length, m	1000	800	800	1500			
Belt width, mm	1000	1000	1000	1200			
Drive power, kW	2×75	2×75, 2×90	2×110	2×250			
Angle of hade, deg.	-3 +6	-3 +6	-3 +6	-3 +6			

Chain-and-flight conveyor KS-2000 is designed for the transportation of bulk materials. Conveyors operate in conjunction with explosion-proof control station. By agreement with the customer it is possible to manufacture conveyors with other parameters.

Hydraulic suspension gears 2UPG1 and 2UPG2 with wedge eyes of double-side rope grip are designed for the connection of main ropes to the mine skips of vertical multi-rope winding.

Suspension gears are designed for the connection of main ropes to the conveyances in vertical mine shafts equipped with single-rope hoisting plants.

	Specifications								
Device type		UPS-6,3	UPS-6,3 UPS-12,5 U		UPS-30	UPS-46			
Static lo	oading, kN	63	125	200	300	460			
Rope di	ameter, mm	20,0 36,5	27,0 46,5	33,0 58,5	42,0 58,5	60,0 65,0			
	H max, mm	965	1255	1600	1735	2010			
Fig. 1	B max, mm	190	244	250	266	305			
1 1g. 1	D ^a max, mm	80	90	100	125	130			
	Weight, max, kg	75	165	305	475	805			
	H max, mm	1215	1470	1995	2126	2360			
Fig 2	B max, mm	82	119	135	140	425			
г ig. 2	d max, mm	45	60	80	90	130			
	Weight, max, kg	67	154	302	470	790			

JMP

Hydraulic suspension gears 2UPG1 and 2UPG2 with wedge eyes of double-side rope grip are designed for the connection of main ropes to the mine skips of vertical multi-rope winding.

Suspension gears are designed for the connection of main ropes to the conveyances in vertical mine shafts equipped with single-rope hoisting plants.

Specifications								
Device type	UP-6,3	UP-12,5	UP-20	UP-25	UP-30			
Static load, kN	63	125	200	250	300			
Rope diameter, mm	20,0 36,5	27,0 46,5	33,0 58,5	36,0 58,5	42,0 65,0			
B Width B, mm, max	550	700	850	900	1000			
H Height, mm, max	1700	1900	2150	2250	2300			
Weight, kg, max	215	410	700	910	1100			

JULP

Specifications							
Device type	KD-6,3	KD-12,5	KD-20	KD-25	KD-30	KD-46	
Static loading, kN	63	125	200	250	300	460	
Rope diameter, mm	20,0 36,5	27,0 46,5	33,0 58,5	36,0 58,5	42,0 58,5	60,0 65,0	
Weight, kg, max	48	113	216	260	338	590	
H max, mm	754	996	1306	1339	1429	1610	
B max, mm	322	423	539	550	600	680	
A max, mm	48	55	70	75	75	80	
C max, mm	70	100	125	135	150	195	
S max, mm	72	91	106	125	125	145	
d max, mm	45	60	80	85	90	110	

Non-tilting mine cages for vertical singlerope hoisting are designed for men-riding, transportation of mine cars (empty and loaded), as well as for equipment and materials along vertical shafts.

Specifications						
Cage	1-NOV4-6,6	1-NOV4-3,4-6,6	2NOV4-150	INTER-4,17		
Hoisting type	vertical single-rope	vertical single-rope	vertical single-rope	vertical multi-rope		
Number of floors	1	1	2	1		
Loading capacity, kN	66	66	150	170		
Number of persons for lifting, max	28	28	56	61		
Guides	timber	timber	timber	rope		
Number of main ropes	1	1	1	4		
Dimensional specifications, max, mm:						
- length	4000	4000	4000	5500		
- width	1460	1460	1500	3260		
- height	3200	3400	5700	10650		
Weight, kg	3720	4950	7300	26000		
Mine car type	VD 3,3; VG 3,3 VD 6; VG 6					
Standard size of suspension gear	UP-12,5	UP-12,5	UP-25	4UPGN500		
Standard size of parachute	PTKA-12,5	PTKA-12,5	PTKA-25	-		

JIIP

Mine skips allow hoisting of the ore along vertical shafts using single- and multi-rope hoisting plants from the depth of 900 m.

	Specifications						
Skip type	SOK-6,4	SNM-19	SN-19	,5	SN	-22,5	SNM-35
Body capacity, m ³	6,4	19	19,5		22	2,5	35
Loading capacity, t	13,34	25	27		30		42
Method of loading, unloading		in suspension					
Gate type	deviating body	sector gate	sector gate with telescoping pan	sector gate	sector gate	sliding gate	sector gate
Guides		metal, box-sectio					
Guide section, mm	180×200	180×180	180×1	180×180		200×200	
Distance between guides, mm	1534	1850	1850	1820- 1850	1850	1840	2100
Standard size of sus- pension gear	УПС-30	2УПГ1	УПС-4	УПС-46		УПС- 55	2УПГ2
Number of main ropes	1	4	1		1		8
Type of tail ropes	-	rub- ber-rope belts	-		-		rub- ber-rope belts
Section of tail ropes	-	210×35	-			-	400×25
Number of tail ropes, pcs.	-	two belts with two sides	-			-	two belts with two sides
Maximum load on the main rope, kN	229	860	460		460	550	1720
Skip weight without suspension gear, t	9,1	23	17	17,1	15,13	18,6	41,5

WINDING ENGINE

Winding engine MPPP-21 is a part of mine cager lifting that is provided for people driving, transportation and extraction of materials, personal drive, bore revision, cager team driving, cager works and revision of lifting elements.

The machine is designed for establishing at the mining plant surface at the edge of the working of mining cager lifting.

Specifications				
Winding diameter of the rope on the drum in the sill floor, mm	3000			
Width of the winding rope zone on the drum, mm	1516			
Electric motor power, kW	2×780			
Lifting full speed, m/s	6			
Maximum static force in the rope loading the drum, kN	200			
Maximum static moment on the main shaft, kNm	300			
Permissible pressure exerted by the rope on the drum shell, MPa	7,0			
Maximum power that plucks the rope, kN*m	1600			
Rope diameter, mm	36			
Number of winding rope layers Ø 36 mm	3			
Number of conveying ropes, pcs.	1			
Angle range of rope incursion on the drum relative to horizontal plane	от 30 до 60			
Rope incursion on the drum	from below			
Recommended distance from drum axis to the rope pulley axis, m	35-80			
Oil disc brake with nominal working pressure, MPa	22			
Weight of rotational torques is presented on the diame- ter of rope winding Ø 3000(without rope), kg	47510			
Mass moment of machine inertia (without rope), kg*m ²	106900			
Total weight (mechanical portion), kg	79600			
Dimensional specifications (WXLXH), mm	6270×6490×3400			

JIIIP

Shaft mucking machine of MPS type is designed for mechanization of blasted rock loading in conveyances during driving in the face of vertical shaft in coal, ore mining and shaly industry. MPS machine - with one grab, 2 MPS - with 2 grabs.

The machine is equipped with hydraulic equipment for the thrust of sinking platform in shaft walls (pump station, hydraulic advancing cylinders).

Specifications						
Machine version	MPS MPS-01 MPS-02 2MPS 2MPS-0					
Inner shaft diameter, m	6,0 7,0 8,0			8,0	9,0	
Capacity, m ³ /min	1,7			3,0		
Maximum piece size of submers-	200			200		
ible rock, mm	300			300		
Actuating element capacity, m ³	0,7			2×0,7		
Power, kW	51,9			103,8		

Specifications									
Pulley type	SH1,8	2SH1,8	SH3	SH4	SH5	SHKS-5-45	SH6A	SH336-1	SH336-1
Diameter of rope winding, mm	1800	1800	3000	4000	5000	5000	6000	6000	6000
Distance between bearing axes, mm	540	1130	1030	1030	1030	1180	1160	1180	1300
Distance between holes in bearings case	200×440	200×400	150×560	180×640	180×640	220×940	180×700	220×940	220×940
bottom, mm									
Dimensional specifications, mm									
- diameter - width	1900 800	1900 1390	3120 1390	4328 1320	5246 1320	5284 1560	6356 1540	5240 1560	6356 1680
Pulley weight, kg, max	1200	2300	2800	6400	6620	11700	9155	11128	15910
Maximum load on the pulley, kN, max	200	400	408	300	500	500	700	500	700

Winch L-3,5 is designed for replacement of shaft equipment and guides in mine shafts, as well as for hoisting and lowering of load with the weight up to 3,5 t. Winch control is performed at the installation place of the control cabinet or from the portable control panel.

Specifications					
Loading capacity, kN	35				
Rope speed, m/s	0,1 0,5				
Speed adjustment	by frequency converter				
Rope diameter, mm	20				
Coiling length of drum, m	1000				
Dimensional specifications, mm, max:					
- length	3520				
- width	3110				
- height	2410				
Winch weight, kg	12370				
Supply voltage, V	380				
Power frequency, Hz	50				
Main drive nominal output, kW	75				
Protection level of electrical equipment	IP54				





Specifications				
Conveyed material	loose goods			
Output, t/h	200			
Track width, mm	4100			
Travel speed, m/min	0 5			
Distance between chain wheels axes, mm	17650			
Working width of scrapers, mm	1000			
Chain-drive capacity, kW	30			

Boom scraper reclaimer is designed for unloading of bulk materials (close grained KCL, rock mass, etc.) from arched warehouses.



Boom scraper reclaimer for loading and unloading of bulk materials







Semi-portal scraper reclaimer is designed for unloading of bulk materials from the warehouses.

Specifications			
Conveyed material	loose		
	goods		
Output, t/h	200		
Track width, mm	16400		
Travel speed, m/min	1,6-10		
Height distance between levels of rails, mm	16500		
Ordinary conveyor:			
- distance between axes, mm	19250		
- working width, mm	100		
Chain-drive capacity, kW	22		







Specifications			
Slope angle, deg.	37		
Bulk weight, t/m ³	1,2-1,35		
Output	1000		
Travel mechanism, pcs.	4		
Track width, mm	39700		
Distance between axes of running wheels, mm:			
- at the hinged side	6300		
- at the fixed side	7300		
Running wheel diameter, mm	800		
Travel speed, m/min	5,7		
Height distance between levels of rails, mm	1350		
Raking boom:			
- distance between axes, mm	22500		
- scraper working width, mm	1740		
- chain speed, m/s	0,79		
Dragging boom:			
- distance between axes, mm	1900		
- scraper working width, mm	1740		
- chain speed, m/s	0,79		

Portal scraper reclaimer is designed for unloading of bulk materials (close grained KCL, rock mass, etc.) from arched warehouses.









Warehouses of mineral fertilizers are designed for bulk storage of mineral fertilizers (except ammonium nitrate) and other bulk materials.

The basis of the main framework of tent-roofed warehouse consists of rectilinear glulam semi-arches based on reinforced-concrete foundations. These semi-arches are interconnected with vertical and horizontal links from glued wood for geometric form storage from load action.

Warehouse coating is made on girders from sawn and glued wood. Frame structures are made from glulam columns interconnected with girders. Coating is made on girders. At the top of the warehouse there is a balcony for conveyors arrangement carrying out

warehouse loading. Warehouse fire-resistance is not lower than R30. Timber constructions are exposed

to biological fire-protective processing. Metallic elements have corrosion-resistant coating and fire-resistance coating.

Warehouse construction can be performed under its loading with belt tripper or rectractable belt conveyor, unloading with portal, semi-portal scraper reclaimers and shovel loaders.

coating

semi-arch





Roll compactor is designed for compaction of fine-grained potassium chloride during production of granulated fertilizers.



Specifications					
Roll compactor	PVP 1000x650 MG PVP 1200x650 GM				
Plate output, t/h, min	50 (by salt working) 65 (by flotation)55				
Plate density, t/m ³ , min	1,97 1,97				
Drive power, kW	560 630				
Control	 - automatic mode (from operator's room) - remote mode (from operator's panel) - maintenance mode (from local console) 				





Clarifier is designed for the first stage of lyes clarification (thickening) (suspension at first dehydration stage) in slime removal compartment (thickening and centrifuging) of the processed plant using natural salts.

Specifications					
Body volume, m ³	322				
Operating environment composition	KCl; NaCl; MgCl ₂ ; CaSO ₄ ; CaCl ₂				
Output on steamed suspension "Brandes and Dorr", m ³ /h	550-600				
Dimensional specifications, mm:					
- length	9000				
- width	10000				
- height	18000				
Device weight during hydrotest, kg	384110				





Rod and ball mills are designed for wet grinding of various ores and other materials.



Specifications					
Mill type rod ball					
Drum:					
- inner diameter, mm	3200	3200			
- inner length, mm	4520	3136			
- volume, m ³	32	25			
- drum turning speed, r/min	14,46	19,78			
Drive:					
- number of pinion shaft teeth	22	22			
- number of ring gear teeth	254	278			
- module in the normal cross-section	20	16			
- centre distance	2771	2394			
Electric motor:					
- type	DSP-260/39/36	SDM-1250KA-24			
- capacity, kW	900	UHL4			
- turning speed, r/min	166,6	630			
- coefficient of efficiency, %	93,3	250			
		93,3			





The filter is designed for filtering of suspensions of halite tails type of potash production with afterflush, drying and automatic residue unloading.







Specifications				
Filter type	drum-type			
Residue removal	knife			
Filtering surface, m ³	40			
Drum diameter, mm	4300			
Suspension temperature during	or 0 ro 50			
filtration, °C	010 до 50			
Filter dimensions:				
- length, mm	8110			
- width, mm	4650			
- height, mm	3440			
Weight, kg	21200			



Screw dissolver is designed for the leaching of potassium chloride from sylvinite ore.



Dissolver feedstock is suspension of ore, aqueous solution of potassium chloride, sodium, magnesium, calcium with temperature up to $18 \,^{\circ}C$ (dissolving leach) and salt slime.

Specifications	
Drive:	
- gearbox	TSDN-710-50-33
- rotary turning speed	6
- electric motor power, kW	132
Noise level during device operation, dB, max	80







These conveyors represent self-travelling transport machines of continuous operation installed on the railway track.

Retractable belt conveyors provide unloading of conveyed material in any place of the warehouse.



Specifications							
Conveyor type	KLK-800	KLK-1000	KLK-1200	KLK-1400	KLK-2000		
Maximum output, t/h	250	550	1200	1400	2000		
Conveyor length, m	50	14,7	38	14	30		
Belt width, mm	800	1000	1200	1400	2000		
Belt travel speed, m/s	1,25	1,8-1,9	2,3	2,2	2,0		
Belt drive power, kW	18,5	15	22	30	55		
Gearbox type of the belt drive	KTS (FLENDER)	KTS2-500	SK9072,1 AZX-200L	KTS1-400	KTS2-100		
Conveyor travel speed, m/s	0,27	0,17	0,15	0,17	0,5		
Power of the conveyor drive, kW	2×14	2×2,2	2×2,2	1×4	4×5,5		
Gearbox type of the conveyor drive	KTS (FLENDER)	VK475	SK9052,1 AZD-100L	VK475	VK475		

JIIP

Bucket elevators are designed for vertical transportation of bulk materials. These elevators can be used as shop conveyance and interdepartment transport.

Bucket elevators can be installed indoors and outdoors.









Specifications							
Elevator type	Bucket width, mm	Bucket pitch, mm	Belt width, mm	Bucket travel speed, m/s	Capacity, m ³ /h	Elevator rated altitude, m	
chain elevator TSGT-200	200	400	-	1,31	19	30	
chain elevator TSGT-300	300	320	-	1,1	50	42	
chain elevator TSGT-400	800	320	-	1,1	100	40	
chain elevator TSGT-500	500	320	-	1,1	150	40	
chain elevator TSGT-650	650	400	-	1,24	440	40	
chain elevator TSGT-800	400	400	-	1,1	600	30	
LG-100	100	200	125	1,9	5	15	
LG-160	160	320	200	2,0	17	20	
LG-200	200	400	250	2,0	18	20	
LG-250	250	400	300	1,6	28	40	
LG-320	320	500	400	1,6	45	40	
LG-400	400	500	500	2,0	88	40	





Travelling tripper is designed for unloading and storage of bulk materials throughout the length of the warehouse. It is used together with belt conveyor.



Specifications						
Standard size	B-65.50	B-80.50	B-80.63	B-80.80	B-100.63	B-100.80
Belt width, mm	650	800	800	800	1000	1000
Drum diameter, mm	500	500	630	800	630	800
Railtrack, mm	1100	1350	1350	1350	1550	1550
Dimensional specifications, mm:						
- length	4700	4950	5000	6300	6850	7000
- width	1950	2460	2460	2460	3300	3000
- height	1850	2000	2100	2500	2500	2700
Standard size	B-100.100	B-120.80	B-120.100	B-120.125	B-140.80	B-140.125
Belt width, mm	1000	1200	1200	1200	1400	1400
Drum diameter, mm	1000	800	1000	1250	800	1250
Railtrack, mm	1550	1750	1750	1750	1950	2250
Dimensional specifications, mm:						
- length	8000	7450	8800	9250	8900	9250
- width	3100	3650	3200	3260	3800	3770
- height	2850	2750	3500	3520	2700	3750



SPOIL PILE BELT CONVEYORS





Conveyor KLMN-1200 with L=265 m is used for industrial salt transportation. Conveyor construction and control equipment allow its use in the branched conveyor lines. The conveyor is designed for open-air operation in climatic areas with moderate climate.

Specifications					
Туре	КLMN-1400 КЛО-1200				
Conveyed material	salt waste				
Bulk weight, t/m ³	1,4				
Load moisture, %	11				
Output, t/h	to 2000 to 1800				
Belt speed, m/s	3,3				
Belt width, mm	up to 1200				
Conveyor length, m	to 450				
Drive, type	doub	le-drum			
Electric motor	BAO2-450 LA-6; N=250 kW,				
	n=1000 r/min				
Power, kW	2x250 kW				
Gearbox	TSDN-630-31, 5-21				
Arresting stop drive	pushe	er TE-50			



STACKER





Specifications		
Spreader type	OSSH-	OSSH-
	102/1200	150/1600
Conveyed material	salt v	vaste
Bulk weight, t/m ³	1.	,4
Load moisture, %	10-12,5	
Output, t/h	1200	1600
Belt width, mm	12	00
Belt speed, m/s	3,15	3,93
Length of stockpile jib, m	75	105
Length of tail jib, m	20	33,95
Overall length of conveyor, m	102	150
Conveyor angle of climb, deg.	18	
Angle of bend, deg.	360	
Loading height, m	5	
Unloading height, m	25,3	34
Travel speed, km/h	0,195	0,09
Resting base diameter, m	7,4	9,7
Stacker height, m	29,063	38,058
Stacker length, m	102,568	150,425
Stacker width, m	10,02	16,1
Installed capability of electric	245,6	610
motors, kW		
Kind and voltage of supply current	AC current	AC current
		6000





FROM RAIL-ROAD CARS AND LOADING IT INTO VESSELS

Machine complex for loading/unloading of bulk material from rail-road cars and loading it into vessels consists of receiving bunker and chain-and-flight conveyors, belt conveyors and elevators for loading of bulk materials into the warehouse and conveying from the warehouse on the car loader.













The complex is designed for loading of ship containers with bulk materials - mineral fertilizers with dense loaded density of $0.9-1.2 \text{ t/m}^3$.

Specifications		
Receiving bunker:		
- capacity, m ³	8	
Bucket elevator TSGT-500-66		
- output, t/h	150	
- bucket travel speed, m/s	1,12	
- drive power, kW	7,5	
Chain-and-flight conveyor SPS-700:		
- length, m	7	
- output, t/h	300	
- chain travel speed, m/s	0,95	
- drive power, kW	11	
Belt conveyor KLS-650-8,5:		
- output, t/h	300	
- chain travel speed, m/s	2,6	
- chain drive power, kW	5,5	
- conveyor drive power, kW	4	
- lifting capacity of the conveyor drive, kW	2×0,12	
Complex capacity, t/h	300	
Weight, kg	24400	











JIIP

Shunting devices are designed for indraught of rail-road cars to the place of their loading or unloading at the dead-ended railroad bed with the rail gage width of 1524 mm.



Specifications		
Draft force, kN	max 120	
Friction pulley diameter, mm	560	
Angle of contact, number of rope wraps	3	
Rail-road cars travel speed, m/s	0,25	
Standard size of haulage rope	25-G-I-N-1764(180)	
Standard Size of hadrage tope	GOST 7669-80	
Breaking tension of haulage rope, kN	max 380	
Winch:		
- electric motor type	AIR180M4U3	
- electric motor power, kW	30	
- turning number of electric motor, r/min	1470	
- gearbox ratio. i	40	
- exposed drive ratio, i	4,59	
- winch ratio, i	183,6	





The complex is designed for cube-shaped crushed stone production. Feed output is 330 t/h.









Specifications		
Output, t/h	85	
Mine temperature, °C	40-60	
Drum granulator:		
Dimensions and parameters:		
- length, mm	9000	
- inner diameter, mm	3000	
- angle of hade, deg.	1-3	
- turning speed, r/min	4-12	
- ratio	6,8	
Hydraulic motor:		
- rotational torque, kN×m	15	
- turning speed, r/min	27,2-81,6	
Pump station:		
- output, t/h	630	
- electric motor power, kW	110	
- hydraulic system pressure, max, bar	320	

Drum granulator is designed for granulation of complex -mixed NPK fertilizers by rolling-back method.





Rotary-drum mixer is designed for reagentizing of granular NPK fertilizers.



Twin-shaft mixer is designed for moistening, steam heating and intensive mixing of batch mixture of primary components and retour.

Specifications		
Output, t/h	35	
Drum size:		
- inner diameter, mm	1800	
- length, mm	3660	
Drum turning speed, r/min	8-12	
Drum dynamic factor	1,3	
Drive :		
-gearbox	1TS2U200-2512TS-UZ	
-electric motor	5A160S4	
-frequency drive	(N=15 kW, n=1450 r/min)	
	ABB ACS 800 (22 kW, 400 V)	

Specifications		
Output, t/h	85	
Dimensions of the duct in the clear,	3150×1185	
mm		
Dimensions of the conveying worn		
auger:	635	
- diameter, mm	2640	
- length, mm	880	
- worn auger pitch, mm		
Distance between shafts, mm	313	
Shafts turning speed, r/min	70-100	
Drive:		
- gearbox	AIR18M4	
- electric motor	STSZU-315NM	
- frequency drive	ABB ACS 800 (37 kW 400 V)	



Drying installation is designed for drying of granular NPK fertilizers after a drum granulator.



drive station

base station

drive

7,84

TSZN-630-40

5AM315S4 (N=160 kW; n=1480 r/min)

- ratio

Drive:

material unloading

gearbox
electric motor

NPK line is designed for production and packing in flexible containers of compound NPK fertilizers (up to 4 components) using dry blending.

The line is a technological complex which includes a set of equipment for blending and filling weighting station for packing into inflatable containers. Weight of one container is from 0,5 to 1,0 t, line output - 50 t/h.







The plant produces finely crystalline granules of ammonium sulphate with diameter of 2-4 mm with better useful qualities (not set up and not dusty during storage, have a longer decomposition period) than raw product.

The equipment consists of roller presser as well as crushers, bolting mills, elevators and node of refining granules.

Line speed is up to 20 t/h of granular ammonium sulfate.







JIIIP

Oil stations MS 106.8 and MS 65.15 are designed for filtration, cooling and feeding of lubricating fluid to bearings, gearbox of the feeding screws and roll compactor's drive gearbox.

Hydraulic station GS 9.50-5.110 is intended to ensure hydraulic system operation longitudinally of



MS	106.8	2
		^

Specifications			
Name	Tank capacity	Full flow, l/min	Working pressure, bar
Oil station MS 106.8	400	160	8
Oil stations MS 65.15	-	65	15
Hydraulic station GS 9.50-5.110	150	9/5	50/110
Oil station of machine hydraulics IR1600	140	29	70

milling machine 6M616, hydraulic station IR 1600 is designed for the use in hydraulic station of horizontal boring mill IR1600 for lubrication of table tracks.



MS 65.15



IR 1600



GS 9.50-5.11



The crane is designed for mechanization of load handling on drilling units, as well as on pipe yards, sites and workshops. This crane is applied as a part of assisting hoisting equipment of skid-mounted drilling unit.



Specifications			
Name	KPB-3M	KKM	
Hoisting capacity, kg	max 3200	max 3000	
Hoisting height, m	from 5 to 7	6	
Handling radius, m	1,4 - 8,0	2 - 8	
Angle of boom, deg.	270	270	
Boom length from pivot point, mm	8000	8945	
Dimensional specifications, mm:			
- length	8600	10250	
- height	9100	6655	
Crane weight, kg	7270	5293	







Workover rig APR-50/60 is designed for maintenance repair of oil and gas wells at the maximum operating loads on the hook of casing block of 60 tf (short moment up to 75 tf).

Specifications		
Load on the hook of casing block, kN (tf):		
- maximum operating load without installing guys		
to the ground	490 (50)	
- maximum operating load with the installation of		
guys to the ground	588 (60)	
- momentary load with the installation of guys to		
the ground	735 (75)	
Chassis	Ural-63701	
	Single-drum.	
Winch	double-speed	
Mast	Two-section,	
	telescopic	
Mast height from the ground level to crown block	24.0	
axis, m	24,0	
Block-and-tackle arrangement:		
- equipment	3×4	
- drilling line diameter, mm	25	
- drum capacity of the drilling line bypass, m	500	
Overall dimensions in transport position, mm, max:		
- length	15000	
- width	2800	
- height	4500	
Workover rig weight in road weight, kg, max	30000	

This machine is designed for operation in macroclimatic areas with temperature and cold climate at ambient temperature from -45 °C to +40 °C.



DRILL RIGS WITH BASE





Specifications		
Rig type	VB 53×320M	VB 59×400R
Hook load capacity with accessory 6x7, kN	3200	4000
Construction	from tubes	from tubes
Lattice system	cruciate with flexible rods	cruciate with hard rods
Total height, m	57,5	62,35
Height before top of crane-way frame, m	53,5	58,35
Lower base dimension on legs axis, m	10×10	10×10
Upper base dimension on legs axis, m	10,5	10,5
Height of panels, m	32,1 and 35,07	23 and 35
Height of gate opening, m	7000 for Ø114 5000 for Ø140	5000 for Ø127





Single drum winch with chain drive in oil bath, double-band brake and plate clutches of drum powering. This machine is designed for carrying out of round-trip operations.



Specifications		
Hoisting velocity of traveling block, m/s:		
- minimum	0,1200	
- maximum	1,444	
Speed ratio of winch drive	2×8	
Nominal draft force in winch rope at nominal load, kN (tf)	145 (14,8)	
Power of winch emergency electric drive, kW, max	4,5	
Drive type	hydraulic	
Drilling line diameter OS-25-V-1770 GOST 16853-88, mm	25	
Hydraulic system:		
- pump type	310.3.160.03.06	
- number of pumps, pcs	2	
- nominal working volume, cm ³	160	



JIIIP

Transmission works in tandem with drill winch LBU-1200, which is designed for lifting and lowering of drilling tool and drive tubes, transmitting rotation to rotor, spinning-up and uncoupling of pipes and subsidiary works on the lifting and hauling of weights.



Transmission KPZ-900D



Crown block UKB-6-270





Drive rotary table ИЗ-255



Columned polymer boot (BKP)



Valve unit TSKOD



Traveling hook-block

JIIP

Press crusher with plain rollers is designed for clinker crushing in cement production.

Roller press crusher



Shell of drying oven







Specifications		
Output, t/h	min 130	
Working stress of compacting, kN	4750	
Drive:		
- parallel shaft gearbox	TSDN-710-2pcs	
- electric motor	VAO 2-280	
	M4-U2,5-2pcs	
- power, kW	160	
Total weight, kg	71000	



Planet gear





Metal-rolling stands are designed for metal pipes rolling.

Specifications			
Diameter of blank parts, mm	118, 175		
Pipe diameter, mm	21,3 - 168,3		
Pipe wall thickness, mm	2,3 - 32,0		
Entrance velocity in stretch reducing mill, m/s	0,5 - 1,4		
Exit from stretch reducing mill, m/s	5		





Carriage

Worm gearbox







Escalator EBT-1is designed for mass movement of passengers from one level to another on subway stations in altitude range from 3 to 25 meters.





Passenger conveyor is designed for passenger transportation using the same level, or, at a certain angle of inclination, for passenger transportation from one level to another. The conveyor is equipped with landing platforms for the convenience of entry and exit of passengers. In order to avoid emergency situations in the conveyor construction are provided interlocks, limit switches, which follow-up devices are input into electrical circuit. The passenger conveyor is

designed for heavy-duty cycle and can be installed at underground stations, railway stations, airports, large exhibition complexes and other places with high passenger traffic flow. Passenger conveyor balustrade can be manufactured in two versions: with glazing and with shields from stainless steel (anti-vandal).



Specifications		
Conveyor type	KPB-02M	KPB-03M KPB-04M
Travel distance, m	from 5 to 150	-
Travel height, m	-	до 8,5
Cloth angle of inclination to the horizon, deg.	0	до 12
Cloth travel speed from the main drive (working		
speed), m/s:		
- minimum	0,50	0
- maximum	0,75	5
Drive power, kW	from 7,5	to 25
Transportation capacity, man/h:		
- at minimum working speed	7040	
- at maximum working speed	8910	
Cloth decking width, mm	1003	
Nominal cloth travel speed (maintenance speed), m/s	0,04	
Sound level on the conveyor cloth, dBA, max	70	
Operational life, years	50	







Swing bearings are designed for load transfer from the platform carriage assembly to the no-turn (carrier) machine part and enable the rotating frame to rotate clear about the carrier.







Specifications		
Device type	bearing	
Maximum load, kN	400	1000
Boom-out at maximum load, m	15	6,5
Carriage assembly turning speed in relation to no-turn machine part, r/	16	0,4
min, max		
Dimensional specifications, mm:		
- outside diameter	2256	3395
- height	180	300
Weight, kg	1350	4220

It is possible to manufacture supporting and turning arrangements up to 12 meters in diameter.





Lifting platform serves as a bridge plate and it is used for driving of the loader from ramp into vehicle during car unloading in the service bay.



Specifications		
Device type	fixed with hydrau- lic drive	
Detained lo weight in operative position, t	5	
Operative range, mm	01250	
Fixed load weight on the platform during lifting and lowering (with loader) t	3	
Dimensional specifications, mm	3700×3520	
Electric drive power, kW	15	
Weight, t	3,47	





Forced stop device is designed to prevent the unauthorized driving of vehicles from border crossing points and provides driving line overlap.





Specifications		
Front bar hoisting height, mm, min	360	
Blocked-out area width, m	3	
Passing transport axis load, t, max	20	
Opening time (bringing the forced		
stop device into position "OPEN",	5	
s, max		
Working temperature, °C	from -30 to +60	
Weight of ready-assembled forced	820	
stop device, kg, max	820	






Composite materials have unique heat and sound insulating properties. These materials allow reducing the noise level to sanitary standards. Application: heat and sound insulation of passenger compartments, cabins, units and assemblies of cars, production facilities and welfare spaces.

IZOMAT-1PPF	IZOMAT-	T-2PPF(P) IZOMAT-2PPF		Heat and sound insulating materials		
		IZOMAT-11	PPF			
				IZOMAT-21	PPF	
IZOMAI-2PPS-	2 IZOMAI-	P40(K)	SIPR-2S	IZOMAT-2P perforate	PF(P) d	
	CIDD		SIPR-252	IZOMAT-2P	PF-2	
IZOMAI-2PP SIPR-2F SIFK-252		IZOMAT-2	PP			
-				IZOMAT-2	PPS	
IZOMAT-2PPF-2	2 SIPR-	-1FS	SIPR-2F2	IZOMAT-2P	PS-2	
				IZOMAT-P4	0(K)	
				Mate	rials co	nventions
SIDD 1MC		SIDD 252			Alum	inum foil
SIL V-11/12		911 N-292			Silica	material
SIPR-1FS		SIPR-2F			roam Need	le-nunched fabric
		511 1 21			Need	le-punched fabric
SIPR-2S		SIPR-2F2			Self-a	adhesive seal
		SII IX 21 2			Metal	lized film

JIIIP

Antinoise module cabin is designed for use as a room protecting workers from harmful noise, dust, vibration and high/low temperature.

The customer determines the dimensional specifications.

Specifications		
Sound level in the cabin, max, dBA		
at sound level in the work shop, dBA	97	
Vibration level in the cabin, max, dB	42	
at vibration level of floor structure, where		
the cabin is installed, dB		
Dimensional specifications:		
- length, m		
- width, m	3,0	
- height, m	2,5	



PORTACABIN

Portacabin is designed for the use as dwelling room or a space of household purposes. The customer determines the dimensional specifications.





Deflectors are designed to provide natural ventilation of premises in processing plant departments.

Operating environment - aggressive steam-gas-air mixtures, atmospherical condensation. Environment temperature is from -400 °C to +500 °C. Deflector material includes non-flammable fiberglass (glass fabric sized by polyester resin) and flame-retardant material that is resistant to chemical wear and UV radiation.





Specifications				
Туре	Diameter, mm	Height, mm	Weight, kg	
T22	1260	1083	51,9	
T23	1600	1368	74,5	
T24	2000	1708	107	
T25	2500	2133	153,5	





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The compact micro processing station is designed for control of squirrel-cage motors, which are located on the road heading machines PKS-8M, PKS-8 MK1, PKS-8-2B/3,2, PKS-8-2B and KRP-3-660/1140.

This station has PB Exdial explosion-proof design.

Compact micro processing station is built on the base of Siemens SIPLUS S7-200 industrial controller using start-control equipment of Bartec company.





Specifications			
System nominal voltage, V	660/1140		
Power frequency, Hz	50		
Maximum total load current, A	500		
Tap-off output capability of 36V, A	17,5		
Intrinsically safe circuit voltage, V	5,36; 24		
Light circuit voltage, V	36		
Operating regime:			
- continuous;			
- intermittent continuous.			
Dimensional specifications:			
- length, mm	1890		
- width, mm	850		
- height, mm	1120		
Weight, kg, max	1300		
Protection level	IP 54		
Climatic version in accordance with GOST 15150-69	UHL5		



The explosion-proof control station is designed for control of squirrel-cage motors, which are located on the selective heading machines of and types 4PP-2SM KID-220.

This station has PB Exdial explosion-proof design and can be used in gas- (methane) and dust-hazardous mines.



Specifications			
System nominal voltage, V	660/1140		
Power frequency, Hz	50		
Maximum total load current, A	400		
Intrinsically safe circuit voltage, V	18; 24		
Light circuit voltage, V	36		
Tap-off output capability 36V, A	17,5		
Operating regime:			
- continuous;			
- intermittent continuous.			
Dimensional specifications:			
- length, mm	1990		
- width, mm	760		
- height, mm	1100		
Weight, kg, max	1330		
Protection level	IP 54		
Climatic version in accordance with GOST 15150-69	U5		



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The station is designed for remote stepless start control and stop control of squirrel-cage motors, which are operated in three-phase networks with insulated transformer neutral with 660V voltage, 1140 V in gas-(methane) and dust-hazardous mines.

This station has PB Exdiaibml explosion-proof design.

Compact station with cushion start is built on the base of Siemens SIPLUS S7-200 industrial controller using start-control equipment of Bartec company and cushion start control system of Siemens company.



Specifications			
System nominal voltage, V	660/1140		
Power frequency, Hz	50		
Maximum amount of rated load currents, A:			
- with thyristor start	500		
- without thyristor start	500		
Tap-off number, pcs.:			
- with thyristor start	4		
- without thyristor start	4		
Auxiliary tap-off voltage, V	42		
Load capacity of auxiliary tap-off, A	4		
Operating regime:			
- continuous;			
- intermittent continuous			
Dimensional specifications, mm, max:			
- length, mm	2420		
- width, mm	790		
- height, mm	1060		
Weight, kg, max	1800		
Protection level	IP 54		
Climatic version in accordance with GOST 15150-69	U5		



The station is designed for remote stepless start control and stop control of squirrel-cage motors in gas-(methane) and coal dust-hazardous mines and outdoor facilities.

This station has PB Exdial explosion-proof design.

Universal micro processing compact station is built on the base of Siemens SIPLUS S7-200 industrial controller using start-control equipment of Bartec and Siemens companies.





Specifications			
380			
50			
500			
67/19			
4/2			
12			
4			
Operating regime: - continuous; - intermittent continuous			
2600			
770			
940			
2300			
IP 54			

Starters are designed for direct start remote control and self-rundown stop of three-phase squirrel-cage motors, which are operated in three-phase AC networks with insulated transformer neutral in gas- (methane) and coal dust-hazardous mines, as well as for protection from short-circuit currents and overload of outgoing power circuits.

Starters have explosion-proof design with explosion protection mode "flame-proof enclosure" with intrinsically safe output circuits.



Specifications		
System nominal voltage, V	660/1140	
Power frequency, Hz	50	
Nominal continuous mode current, A - PVT-250-2	2×125	
Transit load current, A	63	
Breaking capacity (effective value), kA	3,75	
Auxiliary tap-off voltage, V	36	
Load capacity of auxiliary tap-off, A	до 5	
Intrinsically safe control circuits voltage, V	18	
Prestored values of precheck and continuous control of auxiliary tap-off, kOhm	3,3	
Dimensional specifications, max:		
- length, mm	2600	
- width, mm	770	
- height, mm	940	
Weight, kg, max	2300	
Protection level	IP 54	
Climatic version	U5	





Junction boxes KSU-10, KSU-25, KSU-50 are designed to protect mounted (embedded) inside devices, terminal clamps or connecting devices, wires and/or cables from external actions and for protection from contact with conducting parts.

Junction boxes KSU (RN2)-10, KSU (RN2)-25, KSU (RN2)-50 are designed for underground application where is allowed using of electrical equipment in RN2 design.

	Specifications			
	Box type	KSU-10	KSU-25	KSU-50
		(KSU (RN2)-10)	(KSU (RN2)-25)	(KSU (RN2)-50)
	Nominal voltage of electric circuits			
	in the box, V:			
	- alternating	660 (42)		
	- constant	1000 (60)		
	Power frequency, Hz	50 and 60		
	Maximum acceptable current of	100 (10)		
010	electric circuits in the box, A	100 (10)		
	Isolation material	polyester premix		
	Working temperature. °C	-60 +40 (UHL2*))
		(-10 +35 (UHL5*))		
	Dimensional specifications			
	mm, max:	160	250	500
	- length	140	230	250
	- width	80	90	110
	- height		20	110
	Protection level			
	Weight, kg, max	0,9	1,3	2,8
	* climatic version in accordance with GOST 15150-69			

BUSHING INSULATORS

Insulators IP-M12-1140 and IP-M20-1140 are designed for isolation and fixing of conducting parts, as well as for transmission of electrical energy between chambers of explosion-proof enclosures of explosion-proof equipment with the AC voltage up to 1140 V and the frequency of 50 Hz.



Specifications				
Insulator type	IP-M12-1140	IP-M20-1140		
Nominal working voltage, V	11	1140		
Power frequency, Hz	50			
Nominal current, A	320	63		
Insulation resistance in normal climatic conditions, MOhm, min	8			
Rotational torque, N*m, min	25	85		
Leakage path, mm, min	32			
Insulation material	polyester premix			
Dimensional specifications, mm, max:				
- length	131 126			
- diameter (max)	45	54		
Working temperature, °C	-20 +40			
Placement category according to GOST 15150-69	5,1			
Weight, kg, max	0,35	0,73		

Automated car-park is multi-level automobile parking, operated in manual or automatic mode. This parking is designed for light vehicles, where size control, weight of the parked cars, correct automobile placing on the pallet and putting the pallet in the storage sell are provided.



Specifications				
Lifting speed, m/s	0,5			
Platform rotation angle, deg.	360			
Max dimensional specifications of the parked				
cars:				
- length, m	5,05			
- width, m	2,17			
	(on the mirrors) 2,25)			
- height, m	2			
Maximum car weight, kg	2300			
Winch sound power level, dBA	79			

- 1 driving on the pallet and exit of people
- 2 driving on the elevator shaft
- **3** vertical positioning
- 4 horizontal positioning
- 5 putting the pallet in the storage sell
- 6 rotating platform
- 7 operator's place





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